# Model FED 720 | Drying and heating chambers with forced convection and enhanced timer functions

BINDER heating chambers of the FED Avantgarde. Line series provide almost unlimited capacity and are particularly adaptable. With advanced timing functions and a controllable fan, temperature and convection conditions are easily controlled.

# BENEFITS

- Best energy efficiency on the market
- Excellent temporal and spatial temperature accuracy
- USB connection for recording data
- Temperature range up to 300 °C



Model 720

### **MAIN FEATURES**

- Temperature range: +12 °C above ambient temperature to +300 °C
- Up to 30% lower energy consumption compared to conventional units on the market
- High temperature accuracy thanks to APT.line<sup>™</sup> technology
- Adjustable fan speed
- Controller with LCD display and enhanced time functions
- Electromechanical control of the exhaust air flap

- 2 chrome-plated racks
- Class 2 integrated independent adjustable temperature safety device (DIN 12880) with visual alarm
- Ergonomic handle design
- Ethernet interface
- USB port for recording data

# **ORDERING INFORMATION**

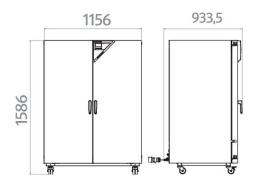
Interior volume [L]	Voltage	Option model	Version	ArtNo.
	400 V 3~ ph 50/60 Hz	Standard FED720-400V	9010-0301	
741	208 V 3~ ph 60 Hz	Standard	FED720UL-208V	9010-0302

# **TECHNICAL DATA**

Description	FED720-400V1	FED720UL-208V <sup>1</sup>
Article Number	9010-0301	9010-0302
Performance Data Temperature		
Temperature range +12 °C above ambient temperature to [°C]	300	300
Temperature variation at 150 °C [± K]	2.0	2.0
Temperature fluctuation at 150 °C [± K]	0.6	0.6
Heating-up time to 150 °C [min]	25	25
Recovery time after 30 seconds door open at 150 °C [min]	6	6
Tabellen		
Air change (approx.) at 100 °C [x/h]	5	5
Electrical data		
Rated Voltage [V]	400	208
Power frequency [Hz]	50/60	60
Nominal power [kW]	4.5	4.5
Unit fuse [A]	3 x 16	3 x 16
Phase (Nominal voltage)	3~	3~
Measures		
Interior volume [L]	741	741
Net weight of the unit (empty) [kg]	162	162
Permitted load [kg]	315	315
Load per rack [kg]	45	45
Wall clearance back [mm]	160	160
Wall clearance sidewise [mm]	100	100
Internal Dimensions		
Interior width [mm]	1000	1000
Interior height [mm]	1300	1300
Interior depth [mm]	570	570
Doors		
Unit doors	2	2
Housing dimensions not incl. fittings and connections		
Width net [mm]	1165	1165
Height net [mm]	1590	1590
Depth net [mm]	870	870
Environment-specific data		
Energy consumption at 150 °C [Wh/h]	800	800
Sound-pressure level [dB(A)]	43	43
Fixtures		
Number of shelves (std./max.)	2/16	2/16

1 All technical data is specified for unloaded units with standard equipment at an ambient temperature of +22 °C ±3 °C and a power supply voltage fluctuation of ±10 %. The temperature data is determined in accordance to BINDER factory standard following DIN 12880, observing the recommended wall clearances of 10 % of the height, width, and depth of the inner chamber. Technical data refers to 100 % fan speed. All indications are average values, typical for units produced in series. We reserve the right to change technical specifications at any time.

# DIMENSIONS incl. fittings and connections [mm]



# OPTIONS

Designation	Description	*	ArtNo.
	left		
	10 mm	01	8012-1278
	30 mm	01	8012-1655
	50 mm	01	8012-1657
	100 mm	01	8012-1669
	right		
	10 mm	01	8012-1271
Access port with silicone	30 mm	01	8012-1654
, us	50 mm	01	8012-1656
	100 mm	01	8012-1670
	top		
	10 mm	01	8012-1264
	30 mm	01	8012-1365
	50 mm	01	8012-1381
	100 mm	01	8012-1672
larm function for verheating	Switchable acoustic alarm, with adjustable limit value on the independent temperature safety device	-	8012-1637
nalog output 4-20 mA	for temperature values (output not adjustable)	02	8012-1625
alibration certificate, xpanded	for temperature; for extending the measurement in center of chamber to include another test temperature	_	8012-1118
-	for temperature, measurement in center of chamber at specified temperature	-	8012-1137
alibration certificate,	temperature measurement incl. certificate and 27 measuring points at specified temperature	-	8012-1596
emperature	temperature measurement incl. certificate, 15- 18 measuring points at specified temperature	-	8012-1575
	temperature measurement incl. certificate, 9 measuring points at specified temperature	-	8012-1554
Class 3.1 independent emperature safety levice	with visual alarm (DIN 12880)	-	8012-164/
lock	battery-backed	-	8012-1642
oor gasket	made of FKM, silicone-free	-	8012-1834
oor lock	lockable door handle	-	8012-1819
an, reinforced	for increased air change rates, incl. uprated heat output for faster heating up time and improved recovery time; max. 300 °C; not in conjunction with load management option		
	400 V option model	-	8012-1781
EPA air filter	On fresh air supply for unit; filter classification H14 (acc. to. EN 1822-1:2009, > 99.995% at 0.3 µm); not in conjunction with reinforced heating output, reinforced fan	_	8012-1835
nner chamber, einforced	max. total load 350 kg	_	8012-1822
	with two 15 W light bulbs		
nterior lighting	208 V option model	-	8012-097:
	400 V option model	_	8012-1820

\* Notes > See last page

Designation	Description	*	ArtNo.
Measurement of air exchange rate	in accordance with ASTM D5374, definition and protocol according to ambient temperature	_	8012-1197
Pt 100 temperature sensor	additional flexible Pt 100, interior, for displaying the temperature on the unit display	_	8012-1621
Viewing window and interior lighting	viewing window (triple insulating glass) in door, 300 x 480 mm, and 30 W interior		
	208/400 V option model	-	8012-1832

\* Notes > See last page

## ACCESSORIES

Designation	Description	*	ArtNo.
APT-COM™ 4 BASIC-	for simple logging and documentation requirements with up to 5 networked units.		
Edition	version 4, BASIC edition	-	9053-0039
APT-COM™ 4 GLP- Edition	for working under GLP-compliant conditions. Measured values are documented in a tamper-proof way in line with the requirements of FDA Regulation 21 CFR 11.		
Ealtion	version 4, GLP edition	-	9053-004
APT-COM™ 4	convenient unit and user management built on the BASIC edition. Suitable for networking up to 100 units.		
PROFESSIONAL-Edition	version 4, PROFESSIONAL edition	-	9053-004
pH-neutral detergent	concentrated, for gentle remove of residual contaminants; 1 kg	-	8012-2250
	IQ/OQ documents – supporting documents for validation performed by customers, consisting of: IQ/OQ checklists incl. calibration guide and comprehensive unit documentation; parameters: temperature, CO <sub>2</sub> , O <sub>2</sub> , pressure, depending on unit		
	Digital in PDF format	-	7057-000
Qualification desuments	Hard copy inside folder	-	7007-000
Qualification documents	$IQ/OQ/PQ$ documents – supporting documents for validation performed by customers, according to customer requirements, PQ section added to qualification folder IQ/OQ; parameters: temperature, $CO_2$ , $O_2$ – or pressure, depending on unit		
	Digital in PDF format	-	7057-000
	Hard copy inside folder	-	7007-000
Deale	chrome plated	-	8012-204
Rack	stainless steel	-	8012-2170
Rack, heavy load	Stainless steel, max. load per rack 70 kg	-	8012-218
Shelf, perforated	Stainless steel	-	8012-2178
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\* Notes > See last page

## SERVICES

Designation	Description	*	ArtNo.
Maintenance contracts			
Installation services			
Maintenance services			
Calibration services			
Validation services			
Warranty service			
1-year warranty extension	The warranty is extended by 1 year from the delivery date, wear parts are excluded	-	DL50-0010
BRONZE 3-year maintenance contract	Maintenance service as contractually agreed, visual inspection of mechanical and electrical components, check of control response, 20% discount on spare parts	05	DL20-0710
Calibration certificate, temperature	Calibration of one (1) test temperature specified by the user in center of chamber, including certificate	03, 04, 05	DL30-0101
	Extension of calibration of one (1) additional test temperature specified by the user in the center of the usable space, including certificate	03, 04, 05	DL30-0102
Execution of IQ/OQ	Execution of IQ/OQ in accordance with qualification folder	05	DL40-0100
Execution of IQ/OQ/PQ	Execution of IQ/OQ/PQ in accordance with qualification folder	05	DL44-0500
* Notes > See last page			

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Designation	Description	*	ArtNo.
GOLD 3-year maintenance contract	Maintenance service as contractually agreed, visual inspection of mechanical and electrical components, check of control response, 20% discount on spare parts, testing of all key functions, replacement of wear parts, calibration of one test temperature specified by the user in the center of the usable space, including certificate	05	DL20-0910
Maintenance	One-off maintenance service in accordance with maintenance schedule. Visual inspection of mechanical and electrical components, testing of all key functions. Calibration of a test temperature specified by the user in center of usable space without certificate	05	DL20-0200
Measurement of air exchange rate	including certificate (in accordance with ASTM D5374)	03, 04, 05	DL33-0000
SILVER 3-year maintenance contract	Maintenance service as contractually agreed, visual inspection of mechanical and electrical components, check of control response, 20% discount on spare parts, testing of all key functions, calibration of one test temperature specified by the user in the center of the usable space, without certificate	05	DL20-0810
Temperature measurement, 18 measuring points	Temperature measurement with 18 measuring points with a set value specified by the user, including certificate	03, 04, 05	DL30-0118
Temperature measurement, 27 measuring points	Temperature measurement with 27 measuring points with a set value specified by the user, including certificate	03, 04, 05	DL30-0127
Temperature measurement, 9 measuring points	Temperature measurement with 9 measuring points with a set value specified by the user, including certificate	03, 04, 05	DL30-0109
Unit commissioning	Connect the unit to the customer-side connections (electricity, water, wastewater, gas), basic functions check, brief operating instructions. (excl.: unpacking, setup, controller instructions, programming, installation work)	05	DL10-0100
Unit instructions	Instruction regarding operating principle and basic functions of the unit, operation of the control electronics including programming	05	DL10-0500

\* Notes > See last page

#### NOTES

- Condensation may occur in the area around the access port. Access ports may be placed in custom locations for an additional charge. UL mark is not granted when this option is used. 01
- 02
- Sensor calibration is performed in an accredited calibration laboratory. 03
- 04 Calibration is performed according to the BINDER factory standard.
- 05 Quoted prices do not include travel costs. Please refer to the chapter on BINDER Service for travel costs for your region. Quoted prices for services performed in Switzerland do not include a country-specific added fee (available on request).

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